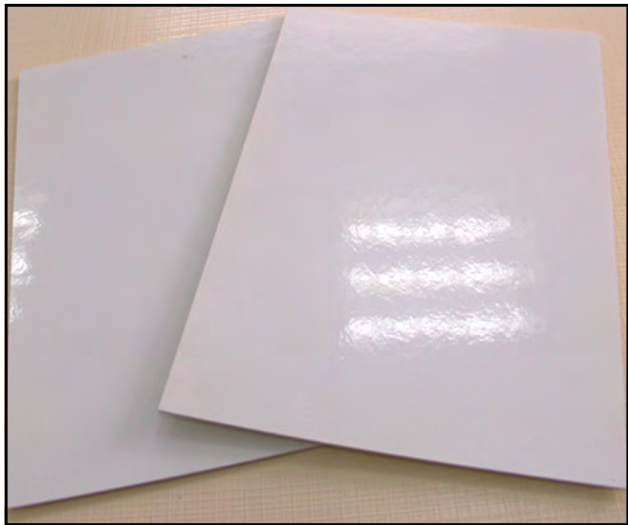




Product Data Sheet: Composite Panels HC8



Carbon-Core Composite Panels comes with a 8mm cell size core. The honeycomb core has an 18oz layer of resin mixed with fiberglass on each side and all of the panels have a white glossy look to them, although sanded panels are available.

These panels have a standard size of 48”x96” and come in all of the thicknesses listed on page 2. Special orders for larger or thicker panels are available through contact info listed at the bottom of this page and on our website <http://www.carbon-core.com/contact.htm>.

CHARACTERISTICS

- ◆ Non-Flammable
- ◆ Great impact strength
- ◆ Great strength/stiffness to weight ratio
- ◆ High insulation properties (sound and thermal)
- High heat distortion temperature
- Rot free

INDUSTRIES

- ◆ **Marine:** Superstructures, decks, hulls, bulkheads
- ◆ **Industrial:** Tanks, covers, portable shelters, container
- ◆ **Wind Power:** Nacelles, rotor blades
- ◆ **Recreational:** Kayaks, canoes, snowboards, skis, surf/wakeboards
- ◆ **Road:** Floors, doors, side skirts, roof panels, partition walls

PROCESSING

- ◆ Adhesive bonding
- ◆ Compression Molding
- ◆ Thermoforming
- ◆ Contact molding
- ◆ Vacuum Infusion
- ◆

All tests carried out by independent laboratory. This information is provided in good faith and is subject to modifications without prior notification. It does not constitute a commitment, neither a contractual document. Carbon-Core Corp will not assume any liability form use or misuse of data presented herein. Assessment of suitability is the responsibility of end user only.

Mailing Address: PO Box 332, Keswick, VA 22947
Warehouse: 48 Zion Station Court, Troy, VA 22947
Tel: 434-510-7115 info@carbon-core.com



Product Data Sheet: Composite Panels HC8

Material	CarbonCore 6mm + 18oz FG (both sides)	CarbonCore 10mm + 18oz FG (both sides)	CarbonCore 13mm + 18oz FG (both sides)	CarbonCore 20mm + 18oz FG (both sides)	CarbonCore 25mm + 18oz FG (both sides)
Total thickness of sandwich	0.291" 7.4 mm	0.448" 11.4mm	0.568" 14.4mm	0.808" 20.5mm	1.058" 26.9mm
Modulus (MSI)	1.95 0 1.95	1.95 0 1.95	2.25 0 2.0	2.25 0 2.0	2.25 0 2.0
Max Ply Stress (psi)	42000 0 42000	42000 0 42000	26300 0 26142	26300 0 26189	26300 20727 26215
% of Each Ply's Ultimate Strength	100 0 100	100 0 100	100 0 88.27	100 0 88.18	100 0 88.27
Bending Stiffness	2381 lb/in ²	4972 lb/in ²	8929 lb/in ²	18642 lb/in ²	32521 lb/in ²
Flatwise Compression Fmax/Area	188 psi	188psi	188psi	188psi	188psi

Deflection Values			
Core Thickness	Span	Span	Span
	24"	36"	48"
10mm	0.12"	0.27"	0.48"
13mm	0.067"	0.15"	0.27"
20mm	0.032"	0.072"	0.13"
25mm	0.018"	0.04"	0.073"
38mm	0.008"	0.018"	0.033"
50mm	0.005"	0.011"	0.019"

Approximate Weights per sq. ft. and per 48X96 Panel											
Panel	5mm	7mm	10mm	13mm	16mm	20mm	25mm	30mm	38mm	50mm	76mm
HC 8 18oz FG	.65psf	.68psf	.73psf	.78psf	.83psf	.90psf	1.0psf	1.06psf	1.19psf	1.39psf	1.82psf
	20.8 lb	21.8 lb	23.4 lb	25 lb	26.6 lb	28.7 lb	32.2 lb	33.9 lb	38.2 lb	44.5 lb	58.2 lb

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